BLUE

1. straw
2. calm
3. enjoy
4. cause
5. clown
6. cough
7. join
8. cloud
9. fault
10. toy
11. yawn
12. also
13. found
14. soil
15. ought
16. growl
17. decoy
18. taught
19. chalk
20. moist

YELLOW

1. autumn
2. gawking
3. double
4. appoint
5. already
6. salty
7. loyal
8. faucet
9. awesome
10. coward
11. county
12. moisture
13. gnawing
14. laundry
15. almost
16. allow
17. lawyer
18. although
19. author
20. annoy

GREEN

1. elect
2. election
3. possess
4. possession
5. confess
6. confession
7. correct
8. correction
9. digest
10. digestion
11. interrupt
12. interruption
13. music
14. musician
15. electric
16. electrician
17. invent
18. invention
19. inspect
20. inspection