Blue:

1. first
2. burn
3. fork
4. start
5. horn
6. hurt
7. sharp
8. dirt
9. north
10. dark
11. wire
12. pair
13. dear
14. lure
15. tore
16. fare
17. chair
18. more
19. clear
20. bare

Yellow:

1. freezer
2. brightly
3. disease
4. useful
5. harpoon
6. decay
7. greatness
8. compose
9. refrain
10. delete
11. approach
12. invade
13. bloated
14. bleachers
15. trainer
16. trooper
17. crayon
18. retreat
19. reason
20. succeed

Green:

1. emptiest
2. neatness
3. cleanest
4. usefulness
5. harsher
6. kindest
7. friendliness
8. shiniest
9. thoughtlessness
10. stranger
11. busier
12. darkness
13. trickiest
14. graceful
15. speechless
16. quieter
17. beautiful
18. earlier